

# Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 20.05.2019

Version number 4

Revision: 20.05.2019

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name: **Akepox 1006 Component B**

Article number: 11702x, 11708b, 11711

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Hardening agent/ Curing agent

### 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: AKEMI chemisch technische Spezialfabrik GmbH  
Lechstrasse 28  
D 90451 Nürnberg

Tel. +49(0)911-642960  
Fax. +49(0)911-644456  
e-mail info@akemi.de

Further information obtainable from:

Laboratory

### 1.4 Emergency telephone number:

Product Safety Department AKEMI chemisch technische Spezialfabrik GmbH  
Tel. +49(0)911-64296-59  
Reachable during the following office hours:  
Monday – Thursday from 07:30 a.m. to 16:30 p.m.  
Friday from 07:30 a.m. to 13:30 p.m.  
+44 (171) 635 91 91  
National Poison Inform. Centre  
Medical Toxicology Unit  
Avalonley Road  
London SE14 5ER

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS05 corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

Hazard pictograms

The product is classified and labelled according to the CLP regulation.



GHS05 GHS07

Signal word

Danger

Hazard-determining components of labelling:

3-aminomethyl-3,5,5-trimethylcyclohexylamine  
polyoxyalkylendiamine

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- Hazard statements H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.
- Precautionary statements P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.  
P103 Read label before use.  
P260 Do not breathe vapours.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P312 Call a POISON CENTER/doctor if you feel unwell.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **2.3 Other hazards**
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

**SECTION 3: Composition/information on ingredients****3.2 Chemical characterisation: Mixtures**

- Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 2855-13-2 EINECS: 220-666-8 Index number: 612-067-00-9 Reg.nr.: 01-2119514687-32-0000	3-aminomethyl-3,5,5-trimethylcyclohexylamine ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318 ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317 Aquatic Chronic 3, H412	25-50%
CAS: 9046-10-0 EC number: 618-561-0 Reg.nr.: 01-2119557899-12-0002	polyoxyalkylendiamine ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318 Aquatic Chronic 3, H412	25-50%

- Additional information: For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures****4.1 Description of first aid measures**

- General information: Take affected persons out into the fresh air.  
Position and transport stably in side position.  
Immediately remove any clothing soiled by the product.  
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- After inhalation: Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: If skin irritation continues, consult a doctor.  
Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

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- After swallowing: Call for a doctor immediately.  
Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
  - Headache
  - Dizziness
  - Dizziness
  - Nausea
  - Allergic reactions
- Information for doctor: Amines: Inhalation, swallowing or dermal contact may cause health damages. Cause burns, harm respiratory tract, eyes, skin, and digestion system in worst case up to complete destruction. Intermediate interferences such as headache, nausea, cough, dyspnea may occur. May cause allergies. Sensitized users may react towards very low amine concentrations and should avoid any further contact with this group of chemicals.
- **Hazards**
- **4.3 Indication of any immediate medical attention and special treatment needed** Danger of impaired breathing.  
If swallowed, gastric irrigation with added, activated carbon.

**SECTION 5: Firefighting measures**

- **5.1 Extinguishing media**
- Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** Formation of toxic gases is possible during heating or in case of fire. In case of fire, the following can be released:  
Carbon monoxide (CO)  
Under certain fire conditions, traces of other toxic gases cannot be excluded.
- **5.3 Advice for firefighters**
- Protective equipment: Do not inhale explosion gases or combustion gases.  
Wear self-contained respiratory protective device.  
Wear fully protective suit.
- Additional information Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.  
Collect contaminated fire fighting water separately. It must not enter the sewage system.

**SECTION 6: Accidental release measures**

- **6.1 Personal precautions, protective equipment and emergency procedures** Use respiratory protective device against the effects of fumes/dust/aerosol.  
Ensure adequate ventilation  
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:** Do not allow product to reach sewage system or any water course.  
Inform respective authorities in case of seepage into water course or sewage system.  
Dilute with plenty of water.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:** Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralising agent.  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections** See Section 7 for information on safe handling.

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See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**SECTION 7: Handling and storage****7.1 Precautions for safe handling**

Store in cool, dry place in tightly closed receptacles.  
Keep receptacles tightly sealed.  
Use only in well ventilated areas.  
Ensure good ventilation/exhaustion at the workplace.

**Information about fire - and explosion protection:**

No special measures required.

**7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:**

Store only in the original receptacle.  
Prevent any seepage into the ground.

**Information about storage in one common storage facility:**

Store away from oxidising agents.  
Store away from foodstuffs.

**Further information about storage conditions:**

Store receptacle in a well ventilated area.  
Keep container tightly sealed.

**7.3 Specific end use(s)**

No further relevant information available.

**SECTION 8: Exposure controls/personal protection****Additional information about design of technical facilities:**

No further data; see item 7.

**8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

**DNELs****2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

Oral	DNEL (Langzeit-wiederholt)	0.526 mg/kg bw/day (BEV)
Inhalative	DNEL (Kurzzeit-akut)	20.1 mg/m <sup>3</sup> Air (ARB)
	DNEL (Langzeit-wiederholt)	20.1 mg/m <sup>3</sup> Air (ARB)

**9046-10-0 polyoxyalkylendiamine**

Oral	DNEL (Langzeit-wiederholt)	0.04 mg/kg bw/day (BEV)
Dermal	DNEL ( Langzeit-wiederholt)	0.623-2.5 mg/kg bw/day (ARB)
		0.311-1.25 mg/kg bw/day (BEV)

**PNECs****2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

PNEC (wässrig)	3.18 mg/l (KA)
	0.006 mg/l (MW)
	0.06 mg/l (SW)
PNEC (fest)	1.121 mg/kg Trockengew (BO)
	0.578 mg/kg Trockengew (MWS)
	5.784 mg/kg Trockengew (SWS)

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**9046-10-0 polyoxyalkylendiamine**

PNEC (wässrig)	7.5 mg/l (KA)
	0.0143 mg/l (MW)
PNEC (fest)	0.015 mg/l (SW)
	0.0176 mg/kg Trockengew (BO)
	0.125 mg/kg Trockengew (MWS)
	0.132 mg/kg Trockengew (SWS)

· Additional information: The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· Personal protective equipment:

· General protective and hygienic measures:

Do not eat, drink, smoke or sniff while working.  
Use skin protection cream for skin protection.  
Clean skin thoroughly immediately after handling the product.  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Do not inhale gases / fumes / aerosols.  
Avoid contact with the eyes and skin.

· Respiratory protection:

Short term filter device:  
Filter A/P2

· Protection of hands:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.  
Preventive skin protection by use of skin-protecting agents is recommended.  
After use of gloves apply skin-cleaning agents and skin cosmetics.  
Skin protection agent recommendation for preventive skin shelter in application and combination of protective gloves:  
STOKO EMULSION (<http://www.stoko.com>)  
Skin protection recommendation for skin cleaning after product handling:  
Kresto Classic (<http://debstoko.com>)  
Skin protection agent recommendation for skin aftercare:  
STOKO VITAN (<http://www.stoko.com>)  
The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type. The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the scope of laboratory analyses of the company KCL GmbH in compliance with EN374.  
This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: <http://www.kcl.de>).



**Protective gloves**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

Butyl rubber, BR  
Chloroprene rubber, CR

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- Penetration time of glove material

Nitrile rubber, NBR  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.  
Value for the permeation: Level  $\leq$  6, 480 min  
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- For the permanent contact gloves made of the following materials are suitable:

Butyl rubber, BR  
Butoject (KCL, Art\_No. 897, 898)  
Nitrile rubber, NBR  
Camatril (KCL, Art\_No. 730, 731, 732, 733)  
Dermatril (Art\_No. 740, 741, 742)  
Chloroprene rubber, CR  
Camapren (KCL, Art\_No. 720, 722, 726)
- As protection from splashes gloves made of the following materials are suitable:

Nitrile rubber, NBR  
Dermatril (KCL, Art\_No. 740, 741, 742)  
Camatril (KCL, 730, 731, 732, 733)  
Chloroprene rubber, CR  
Camapren (KCL, Art\_No. 720, 722, 726)
- Not suitable are gloves made of the following materials:

Leather gloves  
Strong material gloves
- Eye protection:

 Tightly sealed goggles
- Body protection:

Protective work clothing

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

General Information

Appearance:

<u>Form:</u>	Fluid
<u>Colour:</u>	According to product specification
<u>Odour:</u>	Characteristic

pH-value at 20 °C: 12

Change in condition

<u>Melting point/freezing point:</u>	Undetermined.
<u>Initial boiling point and boiling range:</u>	> 240 °C

Flash point: > 110 °C

Ignition temperature: 380 °C

Auto-ignition temperature: Product is not selfigniting.

Explosive properties: Product does not present an explosion hazard.

Explosion limits:

<u>Lower:</u>	1.2 Vol %
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· Vapour pressure:	Not determined.
· Density at 20 °C:	0.94 g/cm <sup>3</sup>
· Solubility in / Miscibility with water:	Fully miscible.
· Viscosity:	
Dynamic:	Not determined.
Kinematic at 20 °C:	15 s (DIN 53211/4)
· Solvent content:	
Organic solvents:	0.0 %
· <b>9.2 Other information</b>	No further relevant information available.

**SECTION 10: Stability and reactivity**

· <b>10.1 Reactivity</b>	No further relevant information available.
· <b>10.2 Chemical stability</b>	
· Thermal decomposition / conditions to be avoided:	No decomposition if used and stored according to specifications.
· <b>10.3 Possibility of hazardous reactions</b>	Reacts with oxidising agents. Reacts with acids.
· <b>10.4 Conditions to avoid</b>	No further relevant information available.
· <b>10.5 Incompatible materials:</b>	No further relevant information available.
· <b>10.6 Hazardous decomposition products:</b>	Irritant gases/vapours

**SECTION 11: Toxicological information**

· <b>11.1 Information on toxicological effects</b>	
· Acute toxicity	Harmful if swallowed.

· LD/LC50 values relevant for classification:

**ATE (Acute Toxicity Estimates)**

Oral	LD50	2,060 mg/kg (rat)
Dermal	LD50	3,680 mg/kg (rabbit)

**2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

Oral	LD50	1,030 mg/kg (rat)
	NOAEL-Werte	>250 mg/kg (rat)
Dermal	LD50	1,840 mg/kg (rabbit)
		>2,000 mg/kg (rat)

**9046-10-0 polyoxyalkylendiamine**

Oral	LD50	2,885 mg/kg (rat)
Dermal	LD50	2,980 mg/kg (rabbit)
Inhalative	LC50/8h	>0.74 mg/l (rat)

· Primary irritant effect:	
· Skin corrosion/irritation	Causes severe skin burns and eye damage.
· Serious eye damage/irritation	Causes serious eye damage.
· Respiratory or skin sensitisation	May cause an allergic skin reaction.
· CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)	
· Germ cell mutagenicity	Based on available data, the classification criteria are not met.
· Carcinogenicity	Based on available data, the classification criteria are not met.
· Reproductive toxicity	Based on available data, the classification criteria are not met.
· STOT-single exposure	Based on available data, the classification criteria are not met.

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- STOT-repeated exposure Based on available data, the classification criteria are not met.
- Aspiration hazard Based on available data, the classification criteria are not met.

**SECTION 12: Ecological information****· 12.1 Toxicity****· Aquatic toxicity:****2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

EC50/24h	44 mg/l (daphnia magna)
LC 0/96h	70 mg/l (piscis)
EC10/18h	1,120 mg/l (pseudomonas putida)
EC50/48h	23 mg/l (daphnia magna) (OECD TG 202)
ErC50/72h	37 mg/l (Scenedesmus subspicatus) (EG 88/302)
NOEC/21d	3 mg/l (daphnia magna)
EC50/72h	37 mg/l (green alge) (EG 88/302)
	50 mg/l (Scenedesmus subspicatus)
LC50/96h	110 mg/l (Brachydanio rerio) (EG 84/449)
	110 mg/l (Leuciscus idus) (EG 84/449)

**9046-10-0 polyoxyalkylendiamine**

EC50/96h	>15 mg/l (piscis)
IC50/72h	141.72 mg/l (green alge) (OECD 201)
EC50/48h	15 mg/l (daphnia magna)
ErC50/72h	15 mg/l (green alge)
NOEC	0.32 mg/kg (green alge) (OECD 201)
	310 mg/kg (bacteria) (OECD 209)
EC50/48h	80 mg/l (daphnia magna) (OECD 202)
EC50/72h	15 mg/l (green alge) (OECD 201)
LC50/96h	772.14 mg/l (piscis) (OECD 203)
	>220 mg/l (Leuciscus idus)
	>15 mg/l (Oncorhynchus mykiss)

**· 12.2 Persistence and degradability**

No further relevant information available.

**· 12.3 Bioaccumulative potential**

No further relevant information available.

**· 12.4 Mobility in soil**

No further relevant information available.

**· Ecotoxicological effects:****· Remark:**

Harmful to fish

**· Additional ecological information:****· General notes:**

Harmful to aquatic organisms

Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous. Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

**· 12.5 Results of PBT and vPvB assessment****· PBT:**

Not applicable.

**· vPvB:**

Not applicable.

**· 12.6 Other adverse effects**

No further relevant information available.

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**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

- Recommendation Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· European waste catalogue

20 00 00	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS
20 01 00	separately collected fractions (except 15 01)
20 01 27*	paint, inks, adhesives and resins containing hazardous substances

· Uncleaned packaging:

- Recommendation: Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

- Recommended cleansing agents: Alcohol  
acetone  
Water, if necessary together with cleansing agents.

**SECTION 14: Transport information****14.1 UN-Number**

- ADR, IMDG, IATA UN2735

**14.2 UN proper shipping name**

- ADR 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (polyoxyalkylendiamine, ISOPHORONEDIAMINE)
- IMDG, IATA AMINES, LIQUID, CORROSIVE, N.O.S. (polyoxyalkylendiamine, ISOPHORONEDIAMINE)

**14.3 Transport hazard class(es)**· ADR

- Class 8 (C7) Corrosive substances.
- Label 8

· IMDG, IATA

- Class 8 Corrosive substances.
- Label 8

**14.4 Packing group**

- ADR, IMDG, IATA III

**14.5 Environmental hazards:**

- Marine pollutant: No

**14.6 Special precautions for user**

- Warning: Corrosive substances.
- Danger code (Kemler): 80
- EMS Number: F-A,S-B
- Segregation groups Alkalis

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· <u>Stowage Category</u>	A
· <u>Segregation Code</u>	SG35 Stow "separated from" SGG1-acids
· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>	Not applicable.
· <u>Transport/Additional information:</u>	
· <u>ADR</u>	
· <u>Limited quantities (LQ)</u>	5L
· <u>Excepted quantities (EQ)</u>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <u>Transport category</u>	3
· <u>Tunnel restriction code</u>	E
· <u>IMDG</u>	
· <u>Limited quantities (LQ)</u>	5L
· <u>Excepted quantities (EQ)</u>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <u>UN "Model Regulation":</u>	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (POLYOXYALKYLENDIAMINE, ISOPHORONEDIAMINE), 8, III

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- Directive 2012/18/EU
- Named dangerous substances - ANNEX I None of the ingredients is listed.
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
- National regulations:
- Information about limitation of use: Employment restrictions concerning juveniles must be observed.  
Employment restrictions concerning pregnant and lactating women must be observed.
- Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.
- VOC EU 0.0 g/l
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Relevant phrases H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H412 Harmful to aquatic life with long lasting effects.
- Recommended restriction of use refer to Technical Data Sheet (TDS)
- Department issuing SDS: Laboratory
- Contact: Dieter Zimmermann
- Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

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IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
DNEL: Derived No-Effect Level (REACH)  
PNEC: Predicted No-Effect Concentration (REACH)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
Acute Tox. 4: Acute toxicity – Category 4  
Skin Corr. 1B: Skin corrosion/irritation – Category 1B  
Eye Dam. 1: Serious eye damage/eye irritation – Category 1  
Skin Sens. 1: Skin sensitisation – Category 1  
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· \* Data compared to the previous version altered.

Adaptation in accordance with REACH directive 1907/2006/EC

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